

Work Order ID 69995



Page 1

Wednesday, May 25, 2011 10:52:37 AM

Item ID: D429-793-011

Accept



Setup Start



Revision ID:

Item Name: Bearpaw Installation

Stop



Start Date: 5/25/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 6/3/2011 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D429-793	C								P10 →

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D429-793-011 CHG 002

5/11/12

df dr cl 11-6-22

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

fb 11/06/22

120

QC4- 100% Inspect kits for completeness

0.00



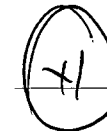
QC

Memo

0.00

Quality Control

5/11/12



Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
11/06/22	#100	Per. Chang. correctly update /100 amounts under Qty Rec 16.1 the columns.					8 11/06/22	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item Name: Bearpaw Installation

Start Date: 5/25/2011 Start Qty: 1.00



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Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D429-793-011								
	Location: _____								
	<i>RCOB</i>								
140	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

11/6/22

11/6/22

ME
11-06-22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Picklist Print

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Work Order ID: 69995

Parent Item: D429-793-011

Parent Item Name: Bearpaw Installation

Start Date: 5/25/2011

Required Date: 6/3/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: Rev. A New Issue 10/10/18 DL IPP Rev. B
Change AN4C12A bots to AN4C13A bolts 10/11/05 DL IPP REV:C AS PER
ECN 11-580 JLM 10-05-24 VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2274



Radius Block

Manufactured

No

110

Each

463.0000

12

12

Location

Loc Qty

Loc Code

ST010

463

65562

20

67578

204

68937

4

68942

235

D3456-1



Washer

Manufactured

No

Each

71.0000

8

8

Location

Loc Qty

Loc Code

FG

7

25701

7

ST054

64

63239

4

66848

6

68748

54

D4176-1



429 Clamp, Top

Manufactured

No

110

Each

6.0000

4

4

Location

Loc Qty

Loc Code

ST453

6

68562

6

68562

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 69995

Parent Item: D429-793-011

Parent Item Name: Bearpaw Installation

Start Date: 5/25/2011

Required Date: 6/3/2011

Start Qty: 1.00

Required Qty: 1.00

D4212-1 Manufactured No

Each 0.0000



429 Clamp Cushion

D4353-041 Manufactured No

Each 0.0000



Bearpaw Assembly

D4354-041 Manufactured No

Each 0.0000



Bearpaw Wearplate Assembly

D4382-1 Manufactured No

Each 0.0000



Angled Bearpaw Clamp

AN4C11A Purchased No

Each 101.0000



bolt

Handwritten notes and signatures for items D4212-1, D4353-041, D4354-041, D4382-1, and AN4C11A. Includes quantities like 6, 2, 8 and dates like 6/3/2011.

Location

Loc Qty

Loc Code

ST357

101

107013

20

117793

80

19600

1

AN4C16A Purchased No

Each 80.0000



BOLT

Handwritten notes and signatures for item AN4C16A. Includes quantity 8 and date 6/3/2011.

Location

Loc Qty

Loc Code

ST358

80

117441

80

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Shop Packet Print

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 69995

Parent Item: D429-793-011

Parent Item Name: Bearpaw Installation

Start Date: 5/25/2011

Required Date: 6/3/2011

Start Qty: 1.00

Required Qty: 1.00

AN4C22A

Purchased

No

Each

50.0000

4

✓



BOLT



JB

Location

Loc Qty

Loc Code

ST359

50

117423

50

MS21043-4

Purchased

No

Each

1,670.000

20

✓



Nut



JB

Location

Loc Qty

Loc Code

FG

40

104603

40

ST300

576

117423

576

ST301

1054

115936

40

116549

14

117601

500

117793

500

117601

NAS1149D0463J

Purchased

No

Each

3,737.000

12



Washer



JB 11/06/22

Location

Loc Qty

Loc Code

FP-B

8

116805

8

ST298

3729

116805

0

117291

1129

117460

1600

117591

1000

117460

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Shop Packet Print

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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5.0 PARTS LIST

QTY -011	Part Number	Description
X	D429-793-011	ULTRAPAW™ INSTALLATION
12	D2274	RADIUS BLOCK
8	D3456-1	WASHER
4	D4176-1	CLAMP, TOP
6	D4212-1	CLAMP CUSHION
2	D4353-041	ULTRAPAW™ ASSY
2	D4354-041	WEARPLATE ASSY
2	D4382-1	ANGLED CLAMP
8	AN4C11A	BOLT
8	AN4C16A	BOLT
4	AN4C22A	BOLT
20	MS21043-4	NUT
12	NAS1149D0463J	WASHERS